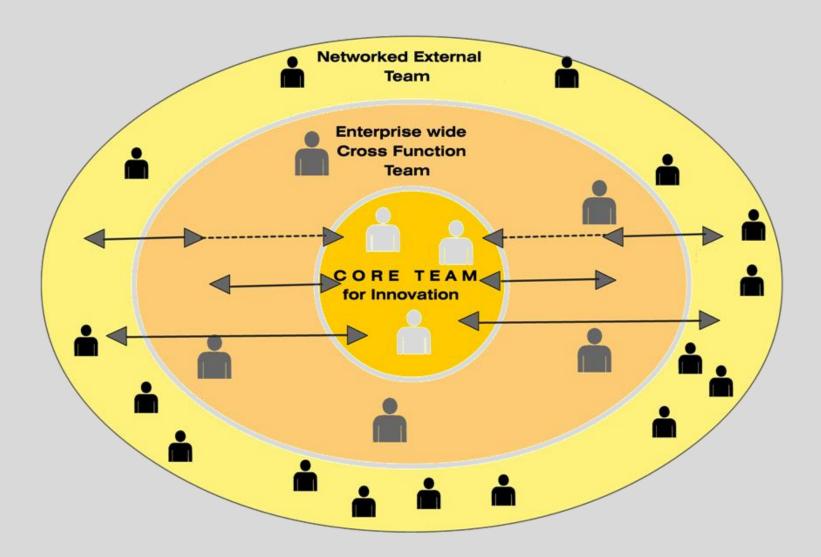


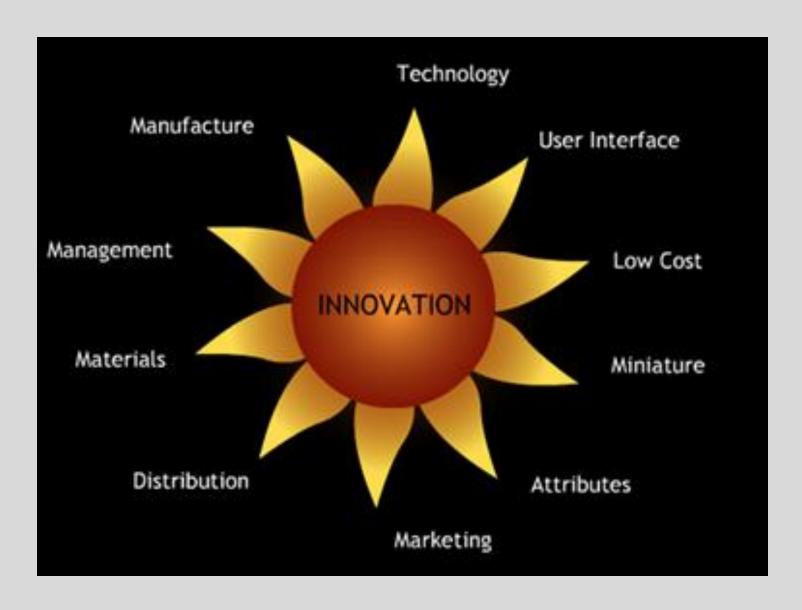
## Serial Innovation in Fuel Dispensers

- 1. Z-Line (1989)
- 2. Bullet (1998)
- 3. MPD (2002)
- 4. Oval (2005)
- 5. SureFill (2008)

#### Collaborative Innovation Model











## Z - Line Petrol Pump Design (1989)

by Prof. B. K. Chakravarthy during his tenure at Larsen & Turbo Ltd. as Executive Designer

Special Credits to - Mr. DevendraNath& Mr. Russy Master



#### Introduction

- The project to design a new look petrol pump was taken up 1989.
- L&T was manufacturing an electronic pump which was made by attaching an electronic box on top of the mechanical pump chassis.

# Bird's Eye View Of L&T's Manufacturing Facility





#### MOTIVATION FOR NEW DESIGN



- Till 1986 L&T had the maximum market share in petrol pump business. Slowly the competition caught up and L&T was loosing ground rapidly.
- The competition brought in new models using the western models as reference.



#### **Product Brief**

- The cost of the new modern pump had to be 25% less than the old one
- The product should have a life of at least five years.
- The form of the petrol pump had to be strikingly different so that it could create an impact in the market.
- The hydraulics organization should not be changed.
- Existing manufacturing facilities had to be used.
- Construction had to be in Sheet Metal



## Innovative Round Petrol Pump





#### Data Collection

- Study of History of pumps.
- Study of Indian Pumps.
- Study of International Pumps.
- Study of manufacturing process.
- Study of contemporary style trends.



History of Petrol Pumps











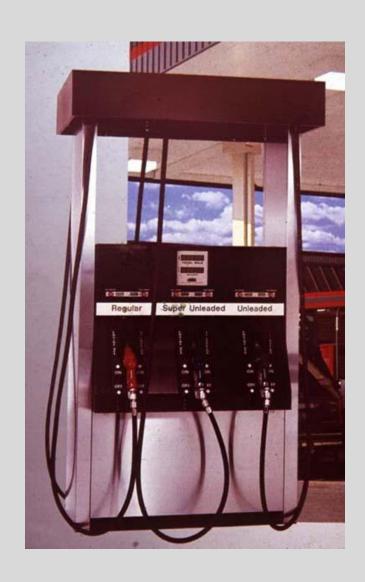
#### History of Petrol Pumps

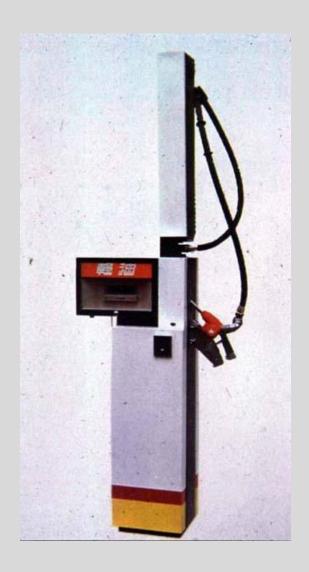
- Unique user-experience
- Innovation at the time of launch
- Human powered





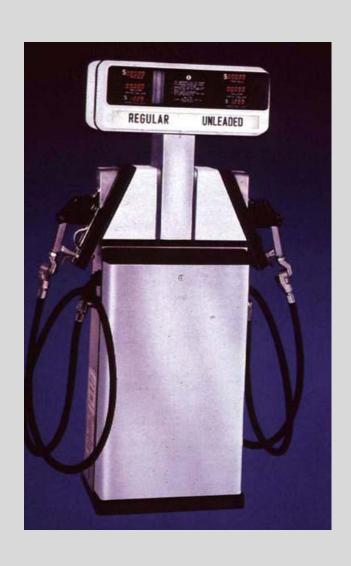
#### Pumps in International Market

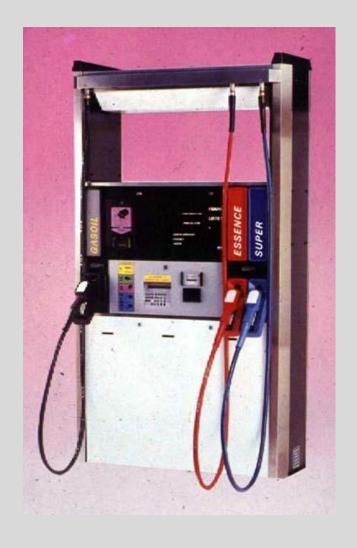






## Pumps in International Market







### Pumps In Local Market





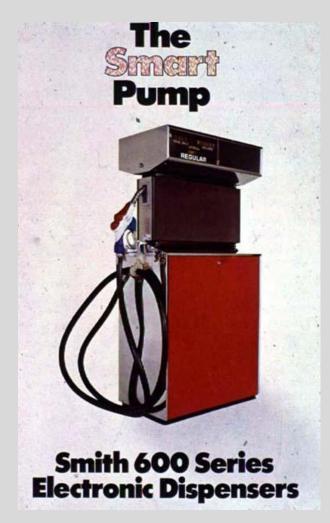


#### Mechanical Pump of L&T

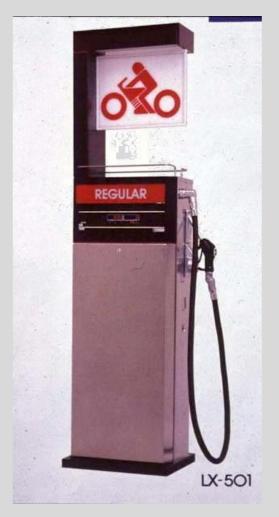




#### International Market

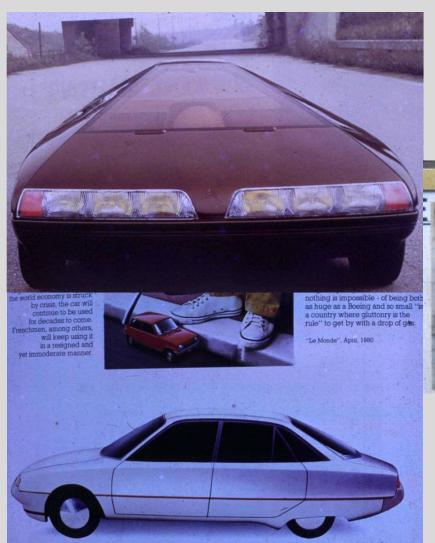








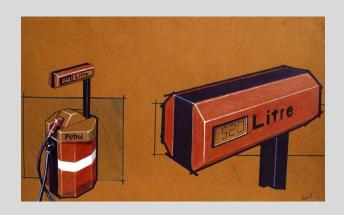
#### Style Trends







#### Conceptualization

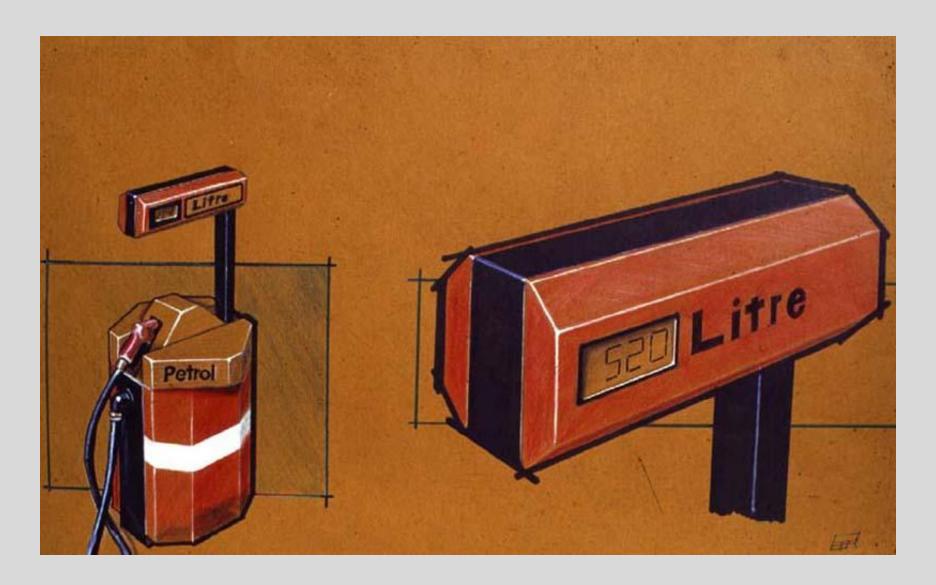








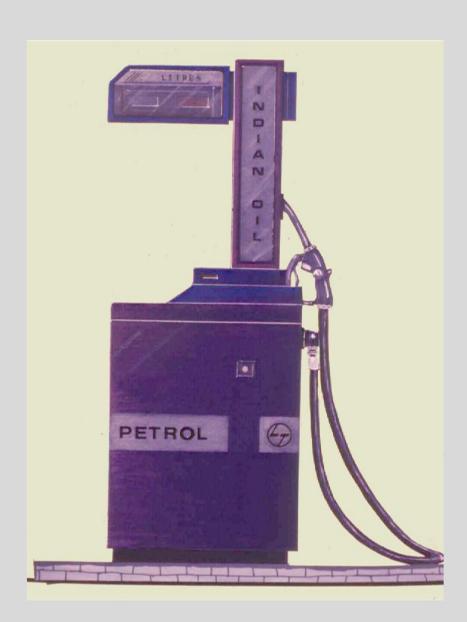
#### Concept Generation







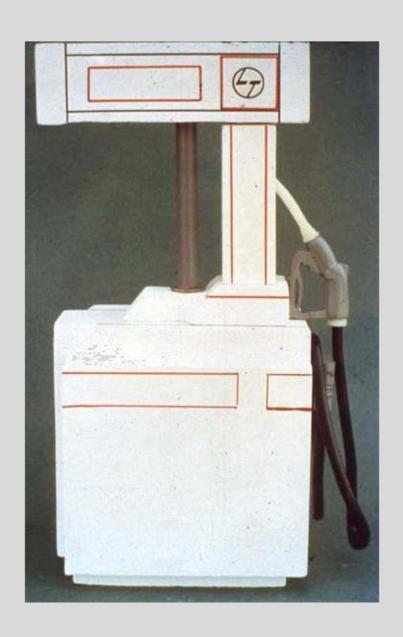


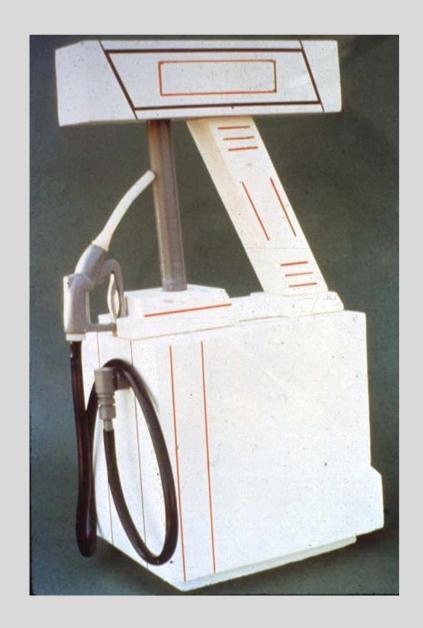




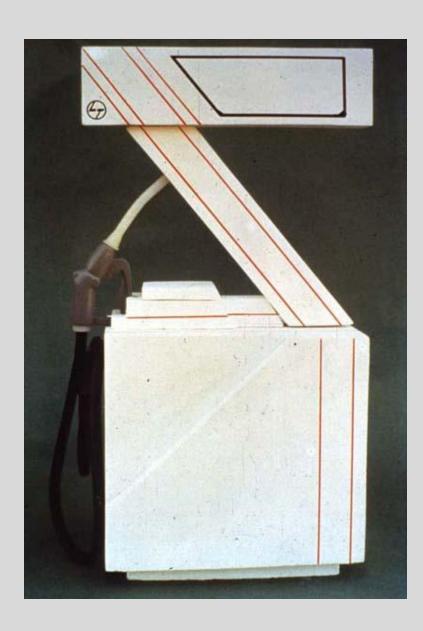














#### Full Scale Mock-Up





#### Working Prototypes







#### Final Selected Prototype







#### Final Selected Prototype





#### Design Features

- The Z-line pump evolved created a completely new image.
- The sloping column of the pump gave the product a very dynamic look.
- The hi-tech look of the pump was achieved by highlighting the electronic display of the pump.
- An array of pumps in a station projected a friendly and inviting look.

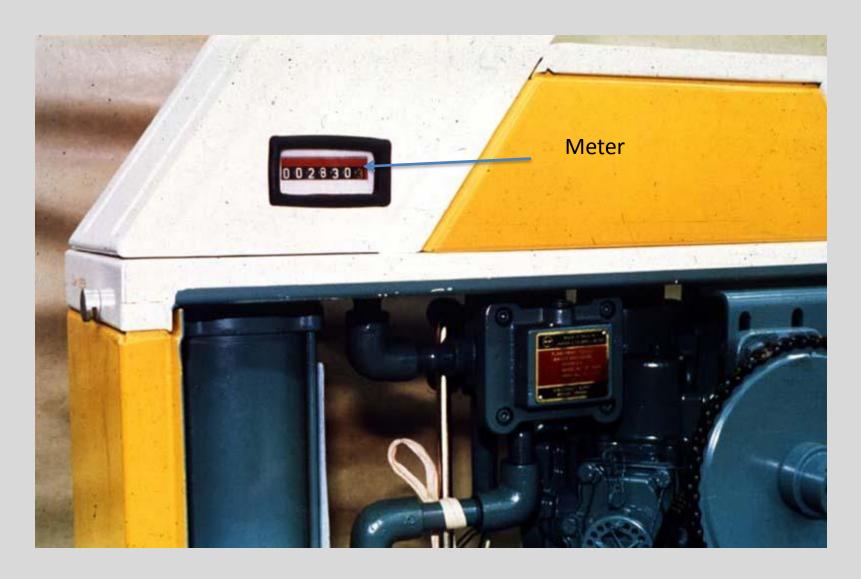


#### Design for Ease of Manufacturing





#### Design for Station Owners





### Design for Service





### Design for Ease of Assembly



## Design for High-end Manufacturing





# Design for New Materials





## Design for New Painting Systems





# Design for New Details





# Design for Skilled Manpower





# Challenging Manufacturing





# Modular Assembly





# Design for Identity





# Design for User Convenience







## Display Features

- The pump has a microcomputer based system which gives the flexibility of having multi display models.
- In the single display the pump displays in the normal mode and on the actuation of the membrane switch the rate and sale values are flashed.
- In a two display pump one display shows litres and the other the sale price. The rate is flashed when the sale price is zero.
- In a three display pump the litres, sale and rate are simultaneously displayed.



#### Innovative Design

- Use of 40% less sheet metal.
- User convenient
   Display Panel for better angle of vision.
- Innovative shape makes the pump look inviting.





#### Market Leadership

- Excellent cost to feature design.
- Became the largest selling pump in one decade.
- Pump owners demand for Z Line due to its unique shape.
- Customers felt they got better petrol.





#### User-Friendly Features

- The pump has an easy to open top; making maintenance quick.
- Three side access provides much better visibility.





## High-End Manufacturing

- Construction using highend CNC manufacturing processes.
- Compact design and small footprint.
- Innovative glow panel and end indicator.





## Innovative Shape

- Unique shape led to the demand of the product.
- Shape helped in generating better maintenance access.
- Shape gave a new image to the Boxy old pump (children sketch the petrol pump as a Z line now).





#### **Product Installation**





# Working Prototype Installation



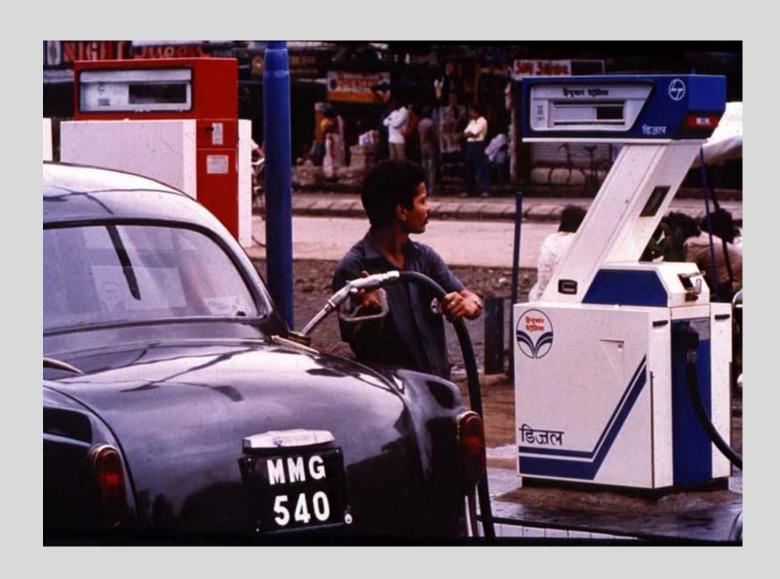


#### **Customer Installation**





#### **Customer Installation**





#### Demand for More





- The Z-line petrol pump has been in production since 1991 and is installed all over India.
- The pump has been well accepted by both the oil companies and the customers.
- The pumps have played a major role in the modernization of the outlets.
- The oil companies are vehemently recommending the Z-line pump internally as a result of which the order booking for 1993 is envisaged to go above 1700 pumps which exceeds our product target of 1400 pumps.



# Innovation by Design





#### Read Further



Z-line (1989)



Bullet (1998)



MPD (2002)



Oval (2005)



SureFill (2008)